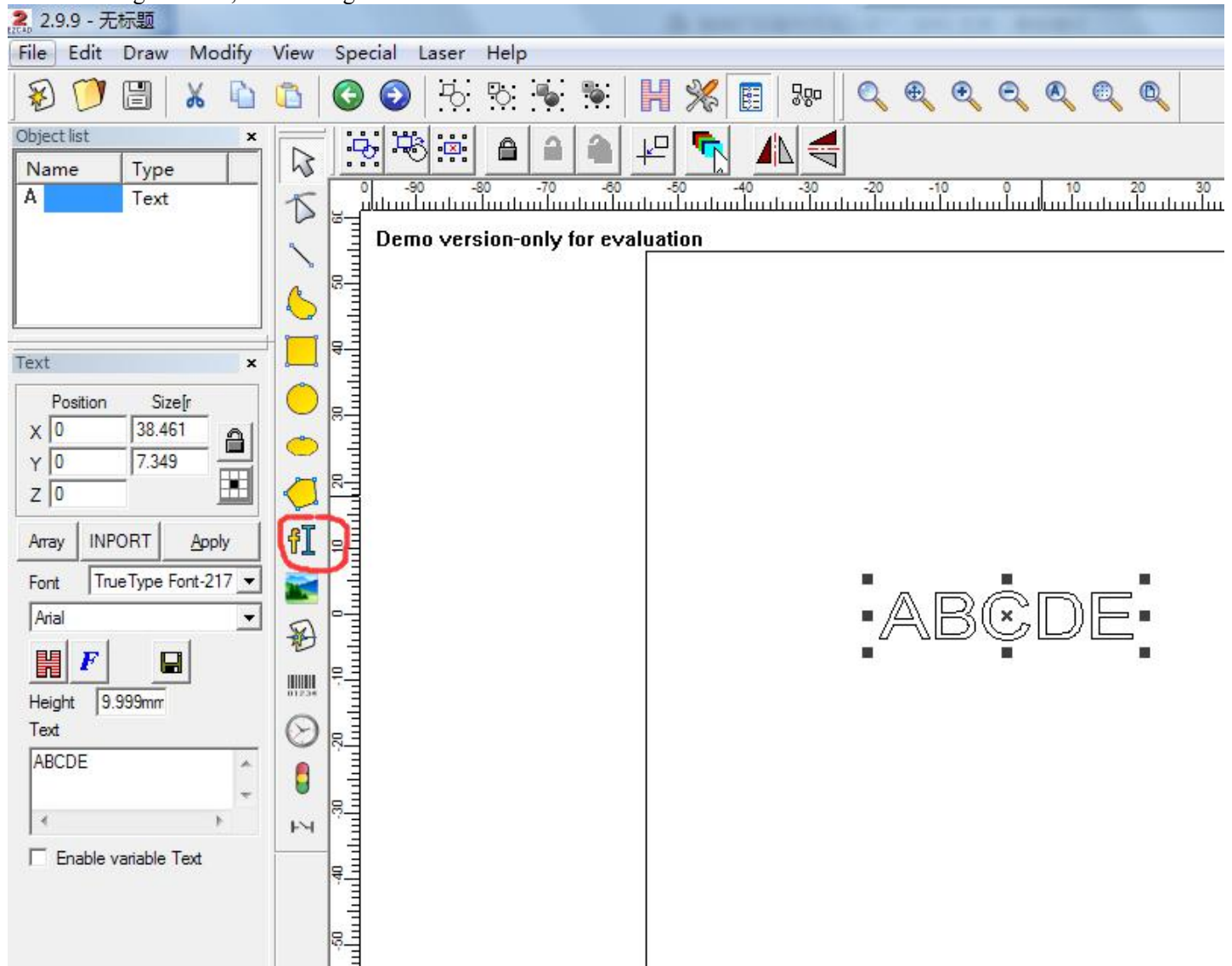
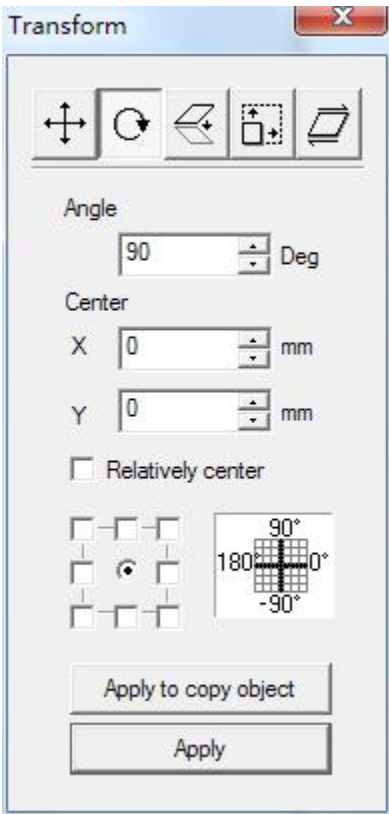


Rotary fixture marking operation approach2:

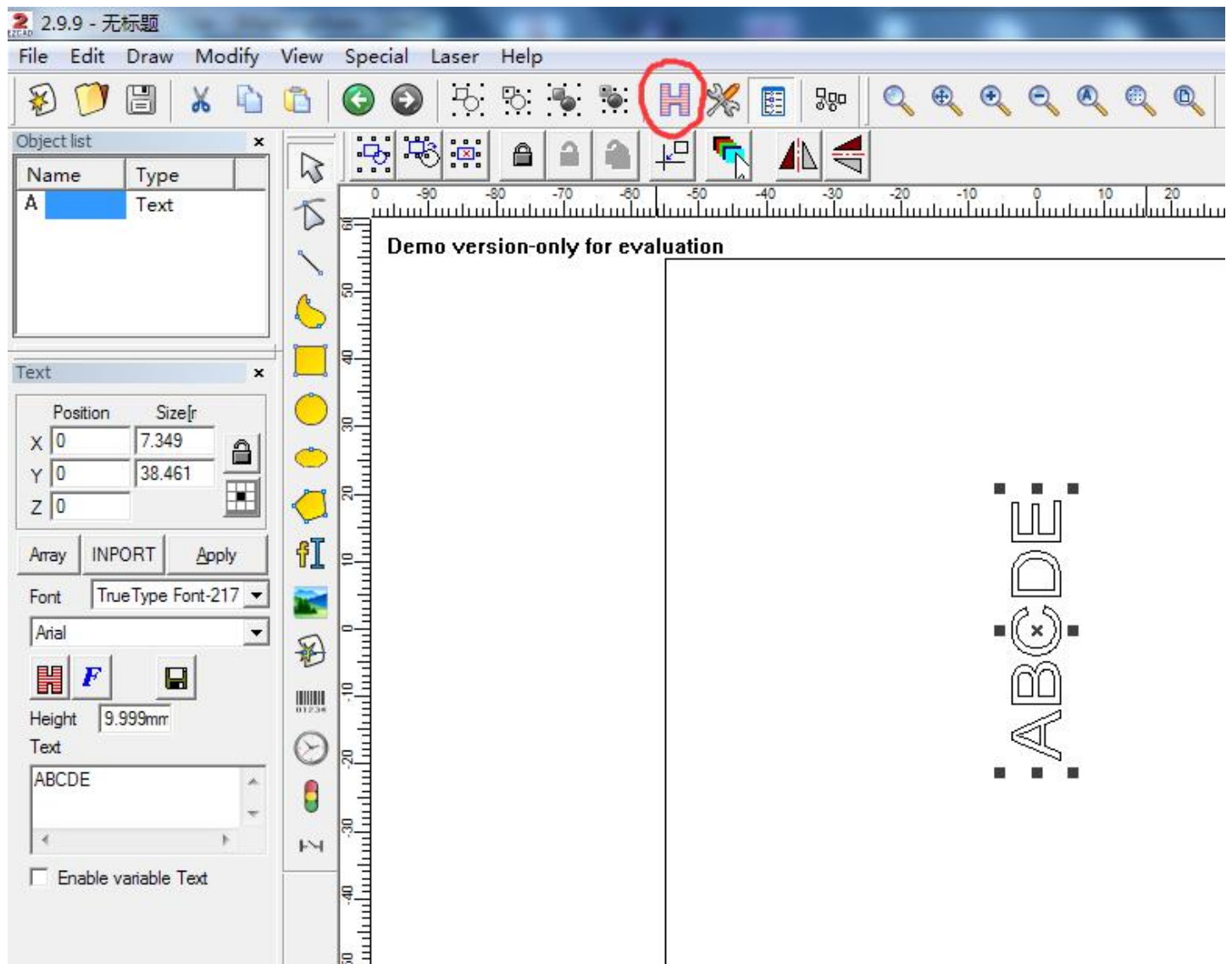
The operation approach applies to software designed texts, and imported vector not included. First, importing the vector or software designed texts, as following:



Choosing texts as 90 degree or -90 degree as rotary fixture relative to machine direction,as following:



Choosing texts and then filling,as following:



Filling remarks:checking outer contour or not,setting the filling times as once,not twice or three times,filling angle as 0 degree or others,filling density as 0.02-0.05 based on specific requirements.as following:

Hatch

☒ Mark Contour

☒ Hatch1 ☐ 2 ☐ 3

☒ Enable ☐ Type

☒ All calc

☐ Follow edge once

Angle: 0 deg Pen No.: 0

☐ Hatch one by one

Line Distance: 0.03 mm

☒ Average distribute line

Edge Offset: 0 mm

Start Offset: 0 mm

End Offset: 0 mm

Linereduction: 0 mm

NumLoops: 0

Loop distance: 0.5 mm

☐ Auto rotate angle

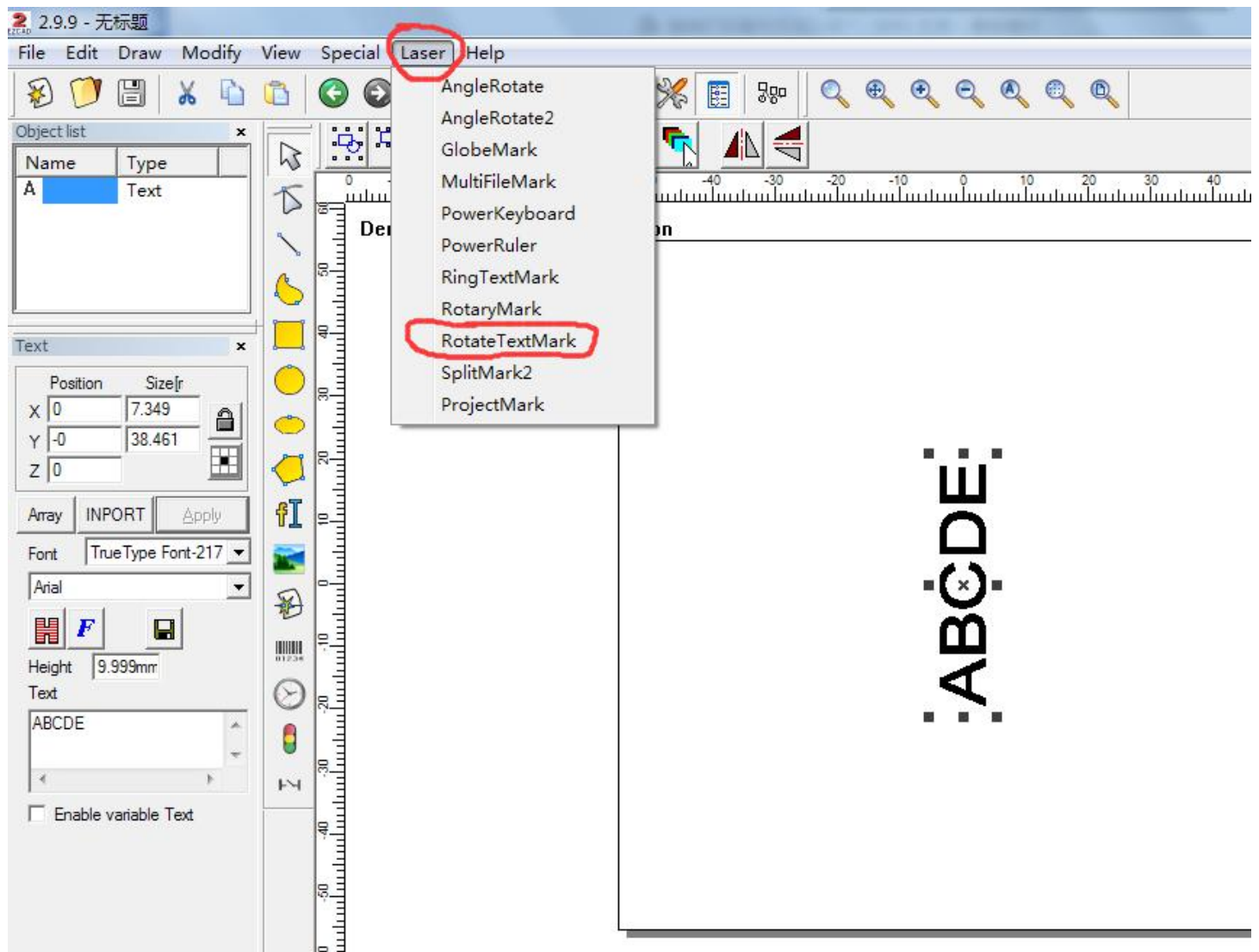
10 deg

OK

Cancel

Delete Hatch

Filling finished, then choosing rotate Text mark ,as following:



Entering Mark Demo version,Focusing on the red circle position,the part diameter is as real work-piece, positive&negative rotary can adjust as real marking situation,as following:

MarkDemo version

Part: 0 R

Total num: 0

Time part: 00:00:00

Time Total: 00:00:00

Y: 0.000

Special pos: 0.000,0.000

Axis step: 5.00

☐ Continuous

☒ Mark Selected

☒ Invert

Part Diameter: 20.000 mm

Light(F1) Mark(F2) Param(F3) Quit(F5)

Aiming at right location and pressing F2 to start marking.

Here is attached rotary sitting version,generally sitting the data as following:

