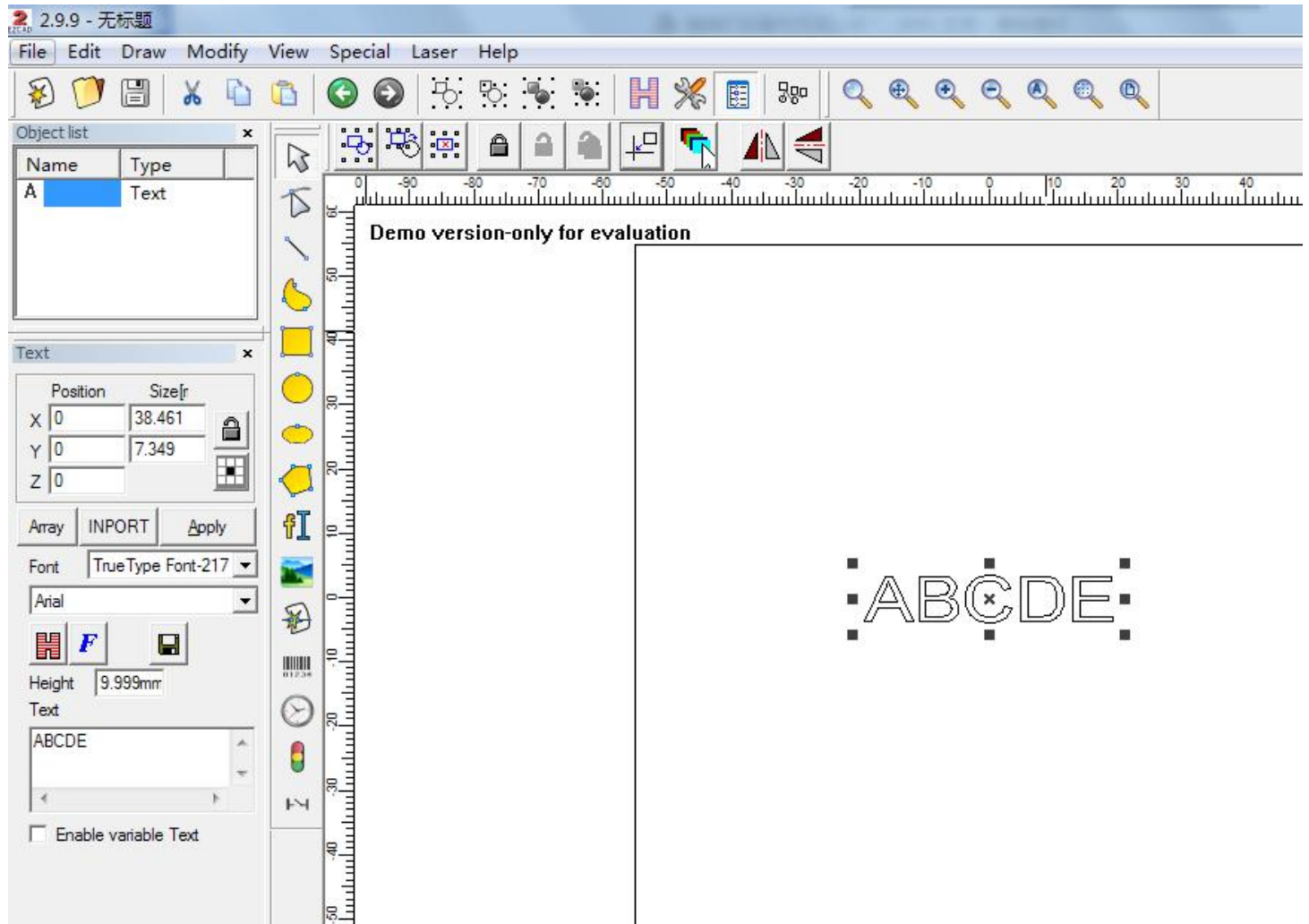


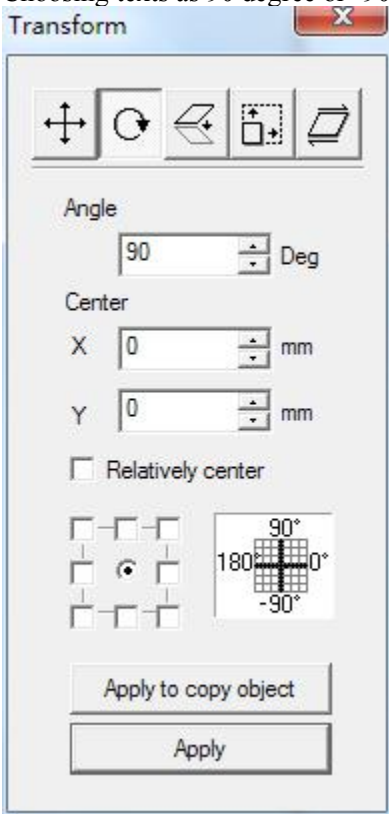
Rotary fixture marking operation approach1:

The operation approach applies to any marking content, which includes software designed texts, and imported vector, both are available.

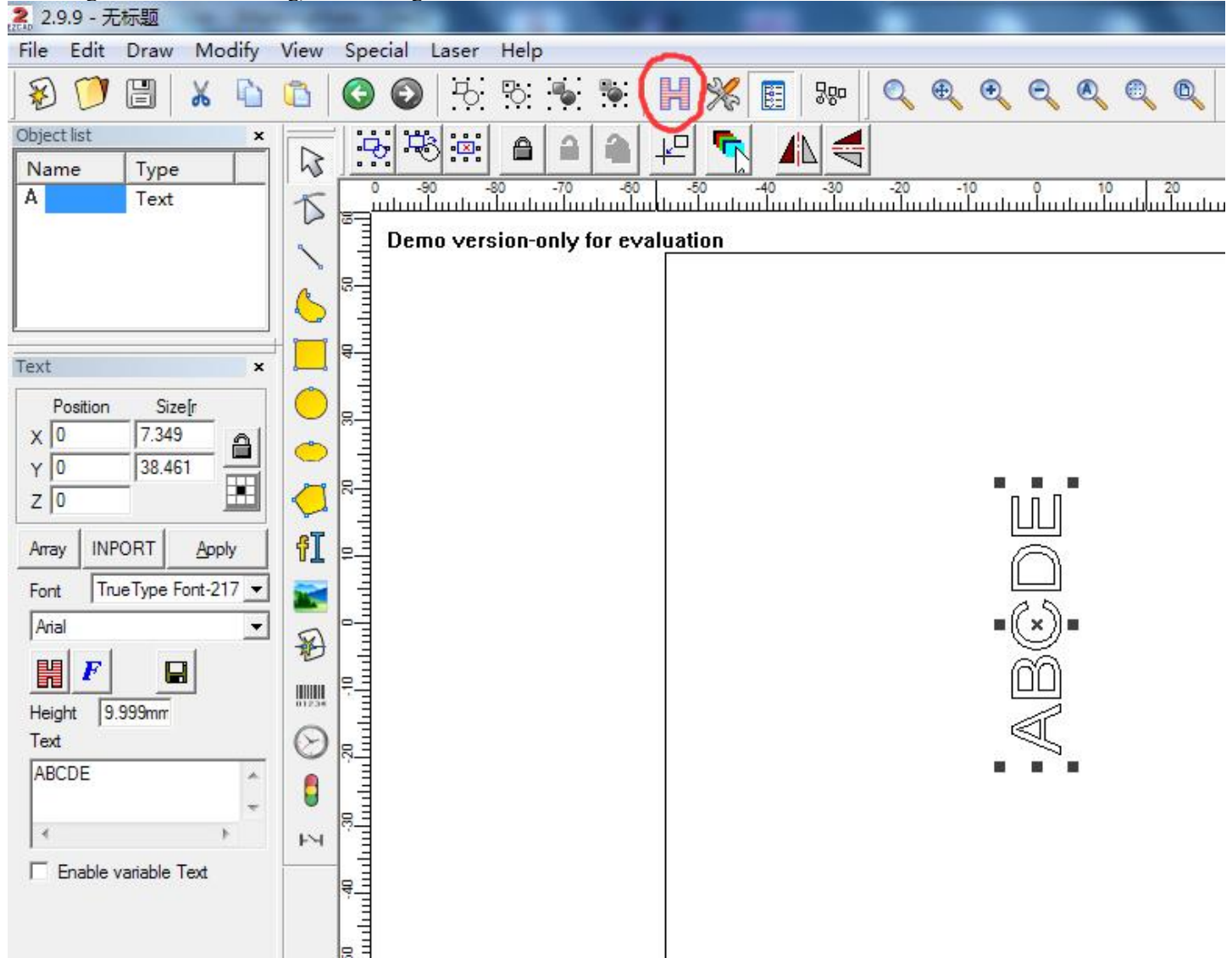
First, importing the vector or software designed texts, as following:



Choosing texts as 90 degree or -90 degree as rotary fixture relative to machine direction,as following:



Choosing texts and then filling,as following:



Filling remarks:do not check outer contour,setting the filling times as once,not twice or three times,filling angle as 0 degree,filling density as 0.02-0.05 based on specific requirements.as following:

Hatch [X]

☐ Mark Contour 

☒ Hatch1 ☐ 2 ☐ 3

☒ Enable ☐ Type 

☒ All calc

☐ Follow edge once

Angle deg Pen No. 

☐ Hatch one by one

Line Distance mm

☒ Average distribute line

Edge Offset mm

Start Offset mm

End Offset mm

Linereduction mm

NumLoops

Loop distance mm

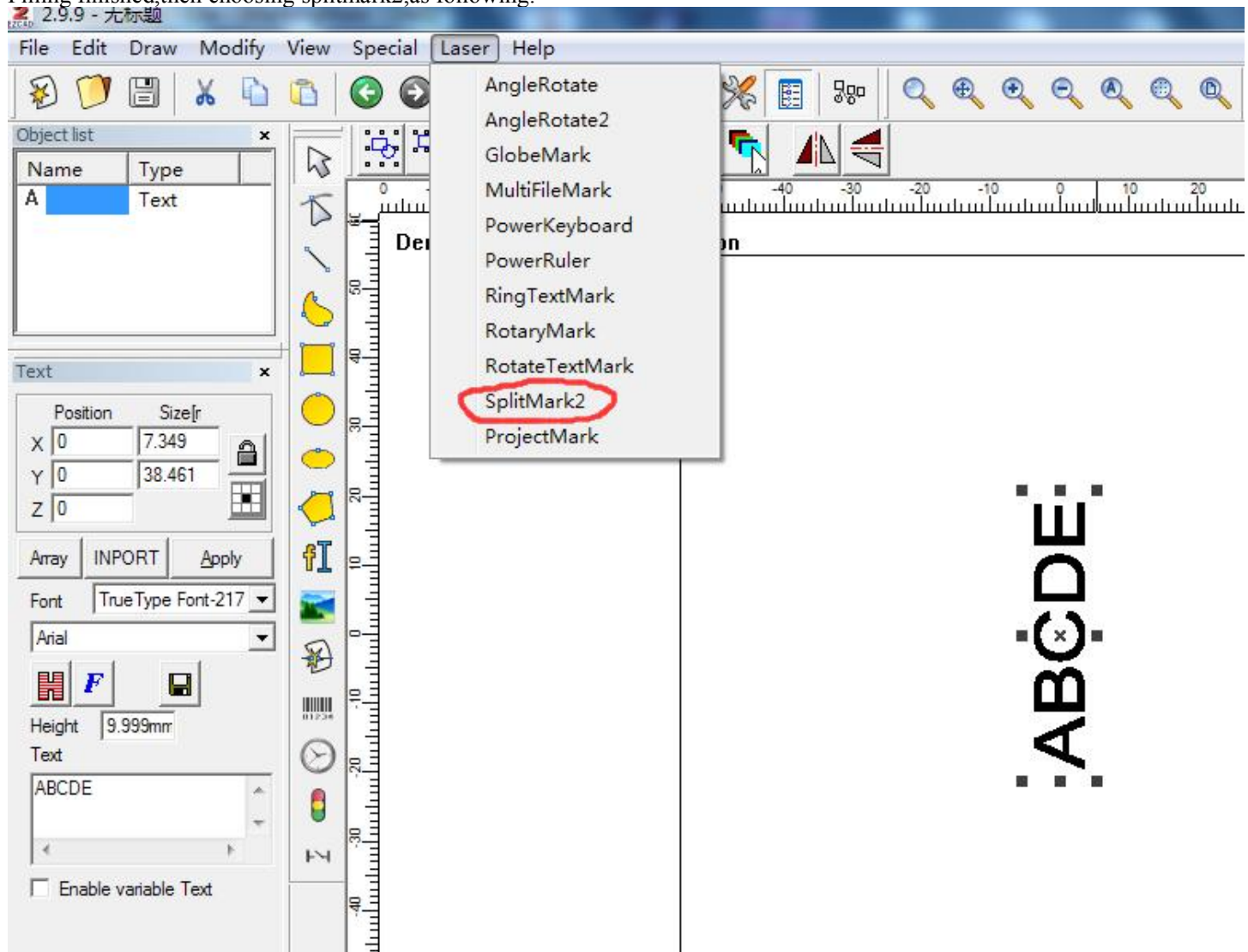
☐ Auto rotate angle deg

OK

Cancel

Delete Hatch

Filling finished, then choosing splitmark2, as following:



Entering Mark Demo version,Focusing on the red circle position,the part diameter is as work-piece, cutting size Y is as 0.03,same as previous filling density,as following:

MarkDemo version

Part

0

R

Time part

00:00:00

Total num

0

Time Total

00:00:00

☐ Continuous

☒ Mark Selected

☒ Force split

☒ Force all split

Part Diameter

20.000

mm

Y

0.000

Special pos

0.000

Axis step

5.00

Split Size

Y

0.030

↑

↓

Light(F1)

Mark(F2)

Param(F3)

Quit(F5)

Aiming at right location and pressing F2 to start marking.

Here is attached the rotary fixture sitting interface, positive&negative rotary can adjust as real marking situation, generally other data can set as following:

